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TECHNICAL INFORMATION SHEET

252 DIPPING VINYL

March 2009

TDS 252 Dipping Page 1 of 3

Description and uses:

252 Dipping Vinyl is a coating based on a polyvinyl butyrate resin, formulated to provide protection and decoration of steel surfaces.

252 Dipping Vinyl has the following features:

- Non-toxic dried film.
- Binder suitable for coating of food containers in accordance with federal health regulations.
- Rapid drying one coat system.
- Good adhesion to Ferrous/Non-Ferrous surfaces.

Typical areas of application are:

- Pipes, Fittings.
- Steel castings.
- Chains, shackles.

Technical Specifications:

FINISH: Various Colours

THINNERS: T166 or T130 thinner.

VOLUME SOLIDS: 8 - 10%

COVERAGE: Approximately 13 Square metres per litre (at a D.F.T. of 10 microns).

RECOMMENDED FILM THICKNESS: 5-10 microns

APPLICATION: Conventional spray, or Dipping.

DRYING AT 25°C / 50% Humidity: Touch dry 5 minutes.

Hard Dry: 30 minutes.

Full Cure: 7 Days @ 25°C / 50% Humidity

252 DIPPING VINYL

March 2009

TDS 252 Dipping Page 2 of 3

APPLICATION DETAILS – PAINTING SYSTEMS			
D.F.T. um			
System 1	1 st Coat	5-10	252 Dipping Vinyl (Thinner T166 or T130)

APPLICATION DETAILS – SURFACE PREPARATION		
SUBSTRATE	DETAILS	RECOMMENDED SYSTEM
Steel	Power tool clean to AS1627.2 class 2 or abrasive blast clean to AS1627.4 Class 2	1

Surface Preparation:

- When overcoating; Aged paint coatings should be tested for adhesion using Crosshatch or Crosscut methods. If aged paint coating lifts remove it.
- Remove all rust, oxides, mill-scale and loose paint from metal surface.
- Round off all sharp edges, welding joints and weld spatter.
- All surfaces to be painted should be clean and free from dust, dirt, oil, grease and moisture.
- All abrasive blast clean ferrous surfaces should be coated within 4 hours to avoid flash rusting.

Do not apply at temperatures below 5° Celsius. Do not apply at relative humidity above 85%, or when the substrate surface is less than 3° Celsius above dewpoint.

Equipment Application: As a Guide Use:

Brush or Roller - Suitable for small areas only.

Conventional Spray - 1.3 -2.0mm tip (or equivalent). Pressure pot set at 55 - 100kpa (8 - 15psi) and maintain gun air pressure 275 - 380kpa (40 -55psi).

Airless Spray – Not Recommended

Application Thinning:

Brush or Roller – Thinning not normally required.

Conventional Spray – Thin approximately 5% and apply.

Dipping – Thin approximately 5% before application.

Airless Spray – Not Recommended.

Clean Up – T166 or T130 thinner.

252 DIPPING VINYL

March 2009

TDS 252 Dipping Page 3 of 3

Safety Instructions:

Storage: Store in a cool, dry banded area out of direct sunlight as required for Flammable liquids DG Class 3, PG II, Hazchem 3(Y)E.

Flammability: Highly flammable, all sources of ignition must be eliminated in or near area of use, on burning fumes emitted are toxic. Do not smoke in immediate area.

Handling: Adopt adequate Occupational Work Practices to avoid personal contamination with product. Always wash hands before smoking, eating, drinking or using toilet. Food and Drink should be to stored and consumed in separate area.

Personal Protection: Avoid contact with skin or eyes; wear suitable clothing such as impervious overalls, PVC or neoprene gloves, safety goggles and face mask.

Using: Avoid inhalation of spray mist and vapours – use with adequate ventilation and suitable Personal Protection Equipment (PPE).

Engineering controls: Ensure ventilation is adequate. When spraying, ensure product is applied in a fully functional spray-booth. Keep containers closed when not in use. Do not use near ignition sources.

REFER MSDS BEFORE USE

(Phone 02 9688 1999 or refer to www.lacnam.com.au for copy MSDS)

Although this information is presented in good faith and compiled from sources believed to be accurate, Lacnam Paints make no representations or warranty as to the completeness or accuracy thereof. As the product's performance and suitability depends on various factors, the purchasers of our products should determine for themselves whether the product is suitable for their particular use.