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298 ENAMEL ADDITIVE

Description and uses

298 Enamel Additive is a reaction product used to fortify Lacnam enamels. This product improves gloss, durability, drying and resistance to chemicals and oils. Recommended for use in enamels used in the automotive and earthmoving industries and where drying of the paint film has to be hastened to enable work to be finished quickly.

Technical Specifications

FLASHPOINT: 45°

MIXING RATIO: Refer to application details.

POT LIFE WHEN MIXED: Dependent on temperature and conditions. For optimum results, only mix enough product for use within a 2 hour period.

NOTE: Potlife of mixture is about 8 hours.

Note: All surfaces to be painted should be clean and free from dust, dirt, oil, grease etc. All surfaces must be free of moisture and topcoat not applied when the substrate temperature is below 5°C.

Application

Used in: Lacnam 300,320,340,390 and 420 enamels.

Thinning: Reduce Lacnam 300,320,340,390 or 420 enamel to spraying viscosity with recommended thinner before addition of 298 Enamel Additive.

Mixing ratio: For 300,320 and 420 enamels, mix 250 mills Enamel Additive per 4 liters of thinned enamel. For 340 and 390 enamels, mix 500 mills Enamel Additive per 4 liters of thinned enamel. Best results are obtained by letting mixture stand for 10-15 minutes before spraying.



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Safety Instructions

Thoroughly read instructions on can and material safety data sheet before use.

Flammability: Highly flammable, avoid heat and sources of ignition. Container should be earthed when pouring.

Safety Directions: This product contains harmful isocyanates which are atomized into a mist when sprayed. This may cause irritation to eyes, skin and lungs which may lead to allergic respiratory reactions.

Personal Protection: Avoid contact with skin or eyes, wear suitable clothing such as impervious overalls, PVC or neoprene gloves, and safety goggles. Wear an approved positive pressure air supplied full face respirator. Apply in a suitable spray booth with an effective exhaust system.

Engineering controls: Ensure ventilation is adequate. When spraying, ensure product is applied in a fully functional spray-booth. Keep containers closed when not in use. Do not use near ignition sources.

First Aid: If poisoning occurs, contact a doctor or poisons information centre. If swallowed, DO NOT induce vomiting. Give a glass of water to drink. If affected by vapour or spray mist, remove to fresh air. If breathing difficulty persists or occurs later, consult a doctor and have label information available.

If in eyes, hold eyes open, flood with water for at least 15 minutes; call a doctor.

If skin contact occurs, remove contaminated clothing and wash skin thoroughly with soap and water. Immerse contaminated clothing in water for 24 hours and do not reuse until it has been laundered.

In case of spillage, absorb onto dry sand or earth, remove from work area, and cover with water for 24 hours before disposal. Treat empty cans in the same manner.

Although this information is presented in good faith and compiled from sources believed to be accurate, Lacnam Paints make no representations or warranty as to the completeness or accuracy thereof. As the product's performance and suitability depends on various factors, the purchasers of our products should determine for themselves whether the product is suitable for their particular use.