



Sydney Head Office:
Phone: 02 9688 1999
Fax: 02 9896 1606
78 – 80 Mandoon Road
Girraween, 2145, NSW
sales@lacnam.com.au

TDS 240 page 1 of 3

240 LACQUER PRIMER SURFACER

Acrylic High Build Primer

Description and uses

240 Lacquer Primer Surfacer is a lacquer based sanding primer with the following features:

- Suitable for priming steel, timber and masonry surfaces.
- High film thickness can be achieved.
- Easy to sand with excellent filling properties.

Typical areas of application are:

- Coating of metal and timber furniture.
- Transportation and automotive industries.
- Earthmoving, agricultural and mining industries.

Technical Specifications

FINISH: Matt grey finish.

THINNERS: T130 lacquer thinner or T134 all purpose thinner.

T132 retarder is recommended if blushing is experienced.

VOLUME SOLIDS: 30%

COVERAGE: Approximately 5-6 Square metres per litre (at a D.F.T. of 50 microns).

RECOMMENDED FILM THICKNESS: 50 microns dry.

APPLICATION: Conventional or airless spray.

DRYING AT 25°C: Touch dry in 10 minutes.

Recoat – 1-2 hours.

Hard dry – 4-6 hours.



Sydney Head Office:
 Phone: 02 9688 1999
 Fax: 02 9896 1606
 78 – 80 Mandoon Road
 Girraween, 2145, NSW
sales@lacnam.com.au

TDS 240 page 2 of 3

APPLICATION DETAILS – PAINTING SYSTEMS			
D.F.T. um			
System 1	1 st Coat	50	240 Lacquer Primer Surfacer (Thinner T130 or T134)
	2 nd Coat	25-45	Any Lacnam enamel topcoat (300,310,390,420 enamel)

D.F.T. um			
System 2	1 st Coat	5-10	260 Key-Coat (Thinner T166)
	2 nd Coat	50	240 Lacquer Primer Surfacer (Thinner T130 or T134)
	3 rd Coat	25-45	Any Lacnam enamel topcoat (300,310,390,420 enamel)

APPLICATION DETAILS – SURFACE PREPARATION		
SUBSTRATE	DETAILS	RECOMMENDED SYSTEM
Steel	Power tool clean to AS1627.2 class 2 Or abrasive blast clean to AS1627.4 Class 2.5	1 or 2
Aluminum, galvanized steel or zinc anneal	Light abrasive blast or treat with 212 metal clean.	2
Concrete and masonry	New concrete must be fully cured. Light abrasive blast or acid etch.	1
Timber	Sand if necessary and dust down before painting.	1

Note: All surfaces to be painted should be clean and free from dust, dirt, oil, grease etc. All surfaces must be free of moisture and not coated when the substrate temperature is below 5°C.

Application

Brush or roller: Thin approximately 10% (suitable for small areas only)

Conventional spray: Thin 100-150% and apply three full wet coats.

Airless spray: Thin 50-100% and apply.

Clean up: T130, T134 or gun and brush wash.



Sydney Head Office:
Phone: 02 9688 1999
Fax: 02 9896 1606
78 – 80 Mandoon Road
Girraween, 2145, NSW
sales@lacnam.com.au

TDS 240 page 3 of 3

Safety Instructions

Flammability: Highly flammable, avoid heat and sources of ignition. Container should be earthed when pouring.

Personal Protection: Avoid contact with skin or eyes, wear suitable clothing such as impervious overalls, PVC or neoprene gloves, and safety goggles. Wear an approved half-face respirator suitable for organic vapor, meeting AS1715/1716.

Engineering controls: Ensure ventilation is adequate. When spraying, ensure product is applied in a fully functional spray-booth. Keep containers closed when not in use. Do not use near ignition sources.

Although this information is presented in good faith and compiled from sources believed to be accurate, Lacnam Paints make no representations or warranty as to the completeness or accuracy thereof. As the product's performance and suitability depends on various factors, the purchasers of our products should determine for themselves whether the product is suitable for their particular use.